CIGARETTE SPECIFICATION

LOUISVILLE
BRISTOL LIGHTS KS MENTHOL SP
BRAND CODE-02230 (STD)

EFFECTIVE DATE: 06/23/95
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM					
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	4.80	IN. H2O	FRESH MENTHOL	:	.65	MG/CIGT	.60 - .70
DILUTION TARGET	:	14.0 +/-	5.0 %					

TIPPING PAPER /USE UP: 64MM X 3500M WHT SGRNL PPT KC 265M2 12-464-B LASER PERF.
REPLACE WITH : 62MM X 3500M WHT SGRNL PPT KC 265M2 12-465-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: ABBH1 - 12.95% BRICA MENTHOL SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-994-A
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-371-A

INK : #INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2054444816

REASON FOR CHANGE : TPG UPDATED TO REFLECT; 12-464-B (5.0CM/1 ROW) @
: 36.7 G/M2 U/R W/12-465-B (10.0CM/1 ROW) @ 37.0 G/
: M2.TPG 12-465-A REMOVED INVENTORY DEPLETED. CIGT
: PAPER UPDATED TO CURRENT.TGT WTS CHGD. DO NOT MIX.

PREPARED BY : ALLYSON M. MILBURN
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APPROVED BY: Janice M Busic

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